



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D4027-043
Job Sheet 174287



Part No: D4027-043

Job Qty: 10 ea

Part Name: Hose Clamp Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/13/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEETS 2,4 IPP rev A 10.02.01 new issue Prelim EC verified by:JLM IPP Rev:B 10.05.17 as per ECN10-562 DD verf:EC IPP Rev:C 11.08.04 was MS21042L09 is 06 (nut) DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Small Fab-3		FF
100	Small Fab	10 pcs	4/20/18	4/20/18	0.00	5.75	Small Fab-5		DEF
110	QC	10 pcs	4/20/18	4/20/18	0.00	0.00	QC5		38 APR 09 2018
120	Packaging	10 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-2		99 APR 11 2018
130	QC21-SA	10 Ea	4/20/18	4/20/18	0.00	0.00	QC21		DAS APR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN743-13	Bracket	10 pcs (1 ea)	90-Start up Operation	5019324
D4027-3	Hose Clamp	10 Ea (1 ea)	90-Start up Operation	5053488
D4027-7	Rubber Cushion 8.25" Long	10 Ea (1 ea)	90-Start up Operation	5058105 (49)
MS21042L06	Nut	10 Ea (1 ea)	90-Start up Operation	5019379
MS24693-S28	Screw	10 Ea (1 ea)	90-Start up Operation	511334
NAS1149DN632J	Washer	10 pcs (1 ea)	90-Start up Operation	5024482

P 4027-7 - F112704 (6x)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	123 AN743-13	10	50	0
	D4027-3	10	10	0
	D4027-7	10	0	0
	303 MS21042L06	10	386	0
	286 MS24693-S28	10	57	0
	265 NAS1149DN632J	10	402	0

Part Specifications

Specifications could not be found.

Plex 4/3/18 12:37 PM dart.leroux.jason



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Container No: S059091



Part: D4027-043

Job No: 174287

Serial No/Batch: S059091

Revision:

Inspector:

Date: 04/09/16